

Quantum Dots and Dislocations: Dynamics of Materials Defects

most in collaboration with N. Fusco, G. Leoni and M. Morini

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Outline

- **Quantum Dots**: Wetting and zero contact angle. Shapes of islands
- **Surface Diffusion** in epitaxially strained solids: Existence and regularity
- **Nucleation of Dislocations**: Release of energy ... and **film becomes flat!**

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Quantum Dots. The Context

Strained epitaxial films on a relatively thick substrate; the thin film **wets** the substrate

Islands develop without forming dislocations – **Stranski-Krastanow growth**

plane linear elasticity (In-GaAs/GaAs or SiGe/Si)

- free surface of film is *flat* until reaching a critical thickness
- *lattice misfits* between substrate and film induce *strains* in the film
- Complete relaxation to bulk equilibrium \Rightarrow crystalline structure would be discontinuous at the interface
- Strain \Rightarrow flat layer of film morphologically unstable or metastable after a critical value of the thickness is reached (competition between surface and bulk energies)

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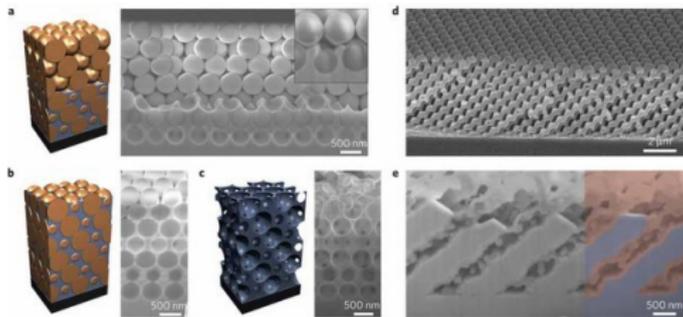
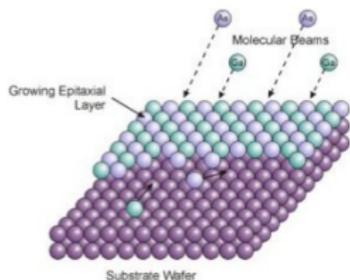
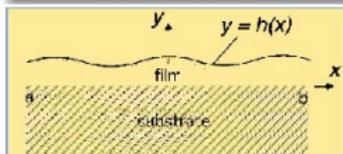
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Islands

To release some of the elastic energy due to the strain: atoms on the free surface rearrange and morphologies such as formation of islands (*quantum dots*) of pyramidal shapes are energetically more economical. Kinetics of Stranski-Krastanow depend on initial thickness of film, **competition between strain and surface energies**, anisotropy, ETC.



3D photonic crystal template partially filled with GaAs by epitaxy.

Why Do We Care?

Quantum Dots: "semiconductors whose characteristics are closely related to size and shape of crystals"

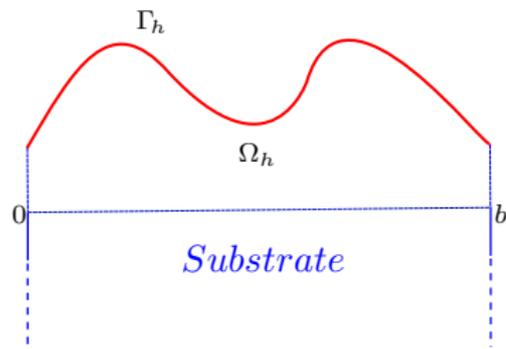
- transistors, solar cells, optical and optoelectric devices (quantum dot laser), medical imaging, information storage, nanotechnology . . .
- electronic properties depend on the *regularity* of the dots, *size*, *spacing*, etc.
- **3D Printing:** New additive manufacturing technology– the mathematical understanding of the theory of dislocations will be central to address the energy balance between laser beam power (laser beams are used to melt the powder of the material into a specific shape) and the energy required to form a given geometrical shape

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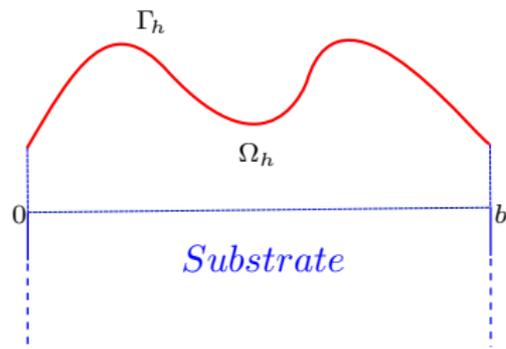
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Epitaxial films: equilibrium configurations



- ▶ $E(u) = \frac{1}{2}(\nabla u + \nabla^T u) \dots$ strain
- ▶ $W(E) = \frac{1}{2}E \cdot \mathbb{C}E \dots$ energy density
- ▶ $\mathbb{C} \dots$ positive definite fourth-order tensor
- ▶ $\psi = \dots$ (anisotropic) surface energy density
- ▶ $u(x, 0) = e_0(x, 0), \quad \nabla u(\cdot, t) \dots Q$ -periodic

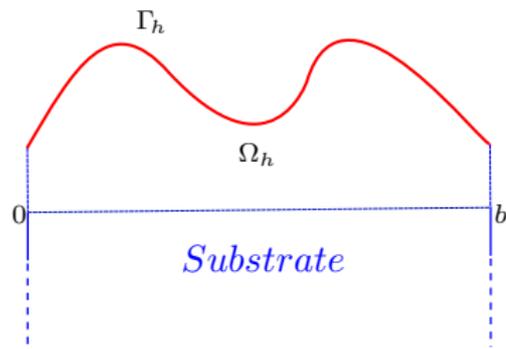
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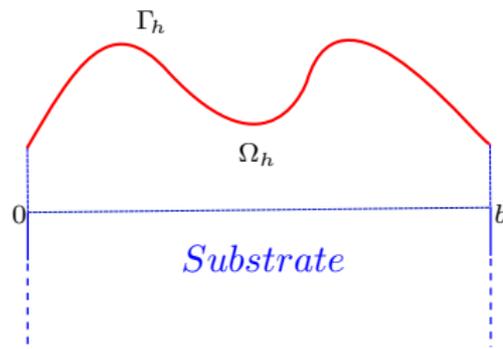
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$$\inf \{ F(h, u) : (h, u) \text{ admissible}, |\Omega_h| = d \}$$

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Brian Spencer, Bonnetier and Chambolle, Chambolle and Larsen; Caffish, W. E. Otto, Voorhees, et. al.

epitaxial thin films: Gao and Nix, Spencer and Meiron, Spencer and Tersoff, Chambolle, Braides, Bonnetier, Solci, F., Fusco, Leoni, Morini

anisotropic surface energies: Herring, Taylor, Ambrosio, Novaga, and Paolini, Fonseca and Müller, Morgan

mismatch strain (at which minimum energy is attained)

$$E_0(y) = \begin{cases} e_0 \mathbf{i} \otimes \mathbf{i} & \text{if } y \geq 0, \\ 0 & \text{if } y < 0, \end{cases}$$

$$e_0 > 0$$

\mathbf{i} the unit vector along the x direction

elastic energy per unit area: $W(E - E_0(y))$

$$W(E) := \frac{1}{2} E \cdot \mathbb{C} E, \quad E(u) := \frac{1}{2} (\nabla u + (\nabla u)^T)$$

\mathbb{C} ... positive definite fourth-order tensor

film and substrate have similar material properties, share the same homogeneous

elasticity tensor \mathbb{C}

$$\psi(y) := \begin{cases} \gamma_{\text{film}} & \text{if } y > 0, \\ \gamma_{\text{sub}} & \text{if } y = 0. \end{cases}$$

Total energy of the system:

$$F(u, \Omega_h) := \int_{\Omega_h} W(E(u)(x, y) - E_0(y)) \, d\mathbf{x} + \int_{\Gamma_h} \psi(y) \, d\mathcal{H}^1(\mathbf{x}),$$

$\Gamma_h := \partial\Omega_h \cap ((0, b) \times \mathbb{R}) \dots$ *free surface of the film*

Hard to Implement . . .

Sharp interface model is difficult to be implemented numerically

Instead: *boundary-layer model*; discontinuous transition is regularized over a thin transition region of width δ (“smearing parameter”)

$$E_\delta(y) := \frac{1}{2} e_0 \left(1 + f \left(\frac{y}{\delta} \right) \right) \mathbf{i} \otimes \mathbf{i}, \quad y \in \mathbb{R}$$

$$\psi_\delta(y) := \gamma_{\text{sub}} + (\gamma_{\text{film}} - \gamma_{\text{sub}}) f \left(\frac{y}{\delta} \right), \quad y \geq 0$$

$$f(0) = 0, \quad \lim_{y \rightarrow -\infty} f(y) = -1, \quad \lim_{y \rightarrow \infty} f(y) = 1$$

smooth transition – total energy of the system:

$$F_\delta(u, \Omega_h) := \int_{\Omega_h} W(E(u)(x, y) - E_\delta(y)) \, d\mathbf{x} + \int_{\Gamma_h} \psi_\delta(y) \, d\mathcal{H}^1(\mathbf{x})$$

Two regimes: $\begin{cases} \gamma_{\text{film}} \geq \gamma_{\text{sub}} \\ \gamma_{\text{film}} < \gamma_{\text{sub}} \end{cases}$

Wetting, etc.

asymptotics as $\delta \rightarrow 0^+$

- $\gamma_{\text{film}} < \gamma_{\text{sub}}$

relaxed surface energy density is no longer discontinuous: it is constantly equal to γ_{film} . . . **WETTING!**

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more favorable to cover the substrate with an infinitesimal layer of film atoms (and pay surface energy with density γ_{film}) rather than to leave any part of the substrate exposed (and pay surface energy with density γ_{sub})

- wetting regime: regularity of local minimizers (\mathbf{u}, Ω) of the limiting functional F_∞ under a volume constraint

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Cusps and Vertical Cuts

The profile h of the film for a locally minimizing configuration is regular **except** for at most a finite number of **cusps** and **vertical cuts** which correspond to vertical cracks in the film

[Spencer and Meiron]: steady state solutions exhibit cusp singularities, time-dependent evolution of small disturbances of the flat interface result in the formation of deep grooved cusps (also [Chiu and Gao]); experimental validation of sharp cusplike features in $\text{Si}_{0.6}\text{Ge}_{0.4}$

zero contact-angle condition between the wetting layer and islands

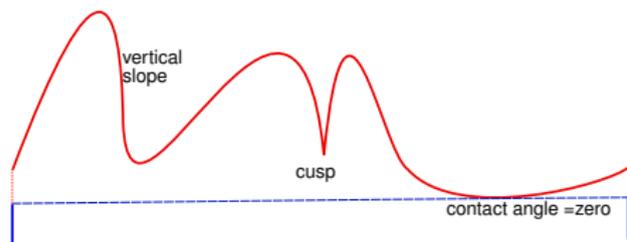


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Regularity ...

- conclude that the graph of h is a Lipschitz continuous curve away from a finite number of singular points (cusps, vertical cuts)
- ... and more: Lipschitz continuity of h + blow up argument + classical results on corner domains for solutions of **Lamé systems** of $h \Rightarrow$ decay estimate for the gradient of the displacement \mathbf{u} near the boundary $\Rightarrow C^{1,\alpha}$ regularity of h and $\nabla \mathbf{u}$; bootstrap

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Linearly Isotropic Elastic Materials

$$W(E) = \frac{1}{2} \lambda [\operatorname{tr}(E)]^2 + \mu \operatorname{tr}(E^2)$$

λ and μ are the (constant) Lamé moduli

$$\mu > 0, \quad \mu + \lambda > 0.$$

Euler-Lagrange system of equations associated to W

$$\mu \Delta u + (\lambda + \mu) \nabla (\operatorname{div} u) = \mathbf{0} \quad \text{in } \Omega.$$

Regularity of Γ : No Corners

$$\Gamma_{\text{sing}} := \Gamma_{\text{cusps}} \cup \{(x, h(x)) : h(x) < h^-(x)\}$$

Already know that Γ_{sing} is finite

Theorem

$(u, \Omega) \in X$... local minimizer for the functional F_∞ .

Then $\Gamma \setminus \Gamma_{\text{sing}}$ is of class $C^{1,\sigma}$ for all $0 < \sigma < \frac{1}{2}$.

If $\mathbf{z}_0 = (x_0, 0) \in \Gamma \setminus \Gamma_{\text{sing}}$ then $h'(x_0) = 0$.

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Shapes of Islands [With A. Pratelli and B. Zwicknagl]

We proved that the **shape of the island evolves with the size** (and size varies with *misfit!* ... later ...):

small islands always have the half-pyramid shape, and as the volume increases the island evolves through a sequence of shapes that include more facets with increasing steepness – **half pyramid, pyramid, half dome, dome, half barn, barn**

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Another Incompatibility: Miscut

Small slope approximation of a geometrically linear elastic strain energy
([Tersoff & Tromp, 1992; Spencer & Tersoff, 2010])

fully faceted model:

$$E(u) \sim \int_0^L \int_0^L \log |x - y| u'(x) u'(y) dy dx + \text{length}(\text{Graph}(u)) - L,$$

height profile u , $\text{supp}(u) = [0, L]$

$$u' \in \mathcal{A} := \{\tan(-\theta_m + n\theta) : n \in \mathcal{N} \subset \mathbb{Z}\}$$

θ_m describes miscut. If $\theta_m \neq 0$, **wetting not admissible**

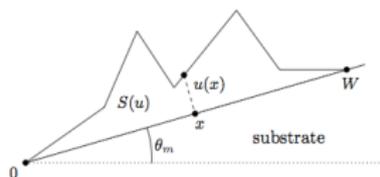


Figure : Sketch of a faceted height profile function u with support $[0, L]$. The profile is Lipschitz and the derivative lies almost everywhere in a discrete set. The miscut angle is denoted by $\theta_m \neq 0$, i.e., the preferred orientation of the film is not parallel to the substrate surface.

Compactness: Bounds on the Support of u

$$\mathcal{F}(d) := \inf\{E(u) : \int u = d\}$$

Theorem

- For every $d, r > 0$ there exists \bar{L} such that if $E(u) \leq \mathcal{F}(d) + r$, then $L \leq \bar{L}$
- If $d \rightarrow 0$ and $r \rightarrow 0$, then $\bar{L} \rightarrow 0$
no wetting effect for small volumes; wetting– optimal profiles tend to be extremely large and flat when the mass is small. The flat profile is not admissible

Theorem

- Every minimizer satisfies the quantized zero contact angle property: *the island meets the substrate at the smallest angle possible*
- There is a volume $\bar{d} > 0$ such that the half pyramid is the *unique* minimizer for every $d \in (0, \bar{d})$

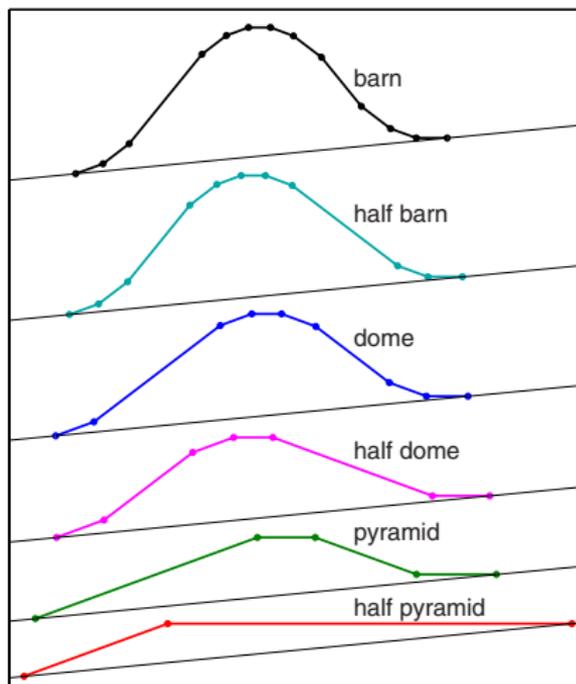
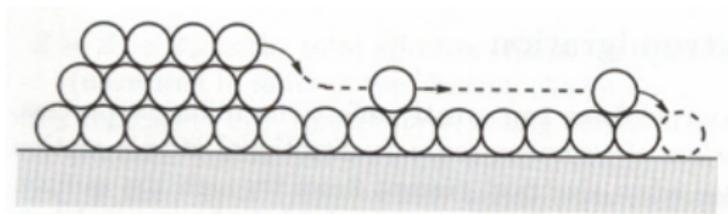


Figure : Shape transitions with increasing volume at miscut angle 3° . Numerical simulation. Courtesy of B. Spencer and J. Tersoff, *Appl. Phys. Lett.* bf 96/7, 073114 (2010)

Surface Diffusion in Epitaxially Strained Solids

[With N. Fusco, G. Leoni, M. Morini]



Einstein-Nernst Law : surface flux of atoms $\propto \nabla_{\Gamma} \mu$

$\mu =$ chemical potential \rightsquigarrow

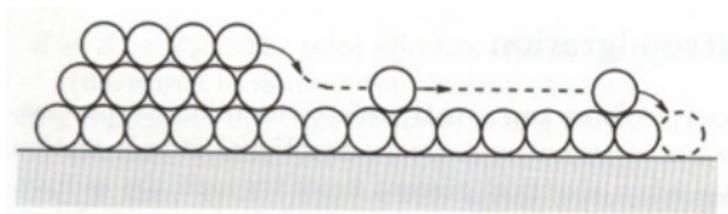
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$$\mu = \text{first variation of energy} = \underbrace{\text{div}_{\Gamma} D\psi(\nu)}_{\text{anisotropic curvature}} + W(E(u)) + \lambda$$

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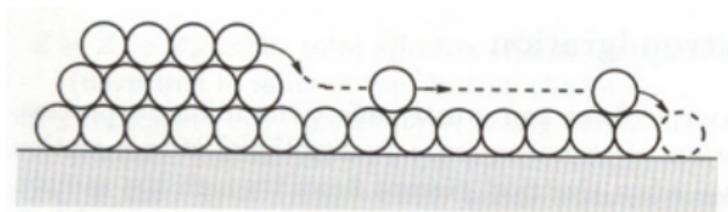
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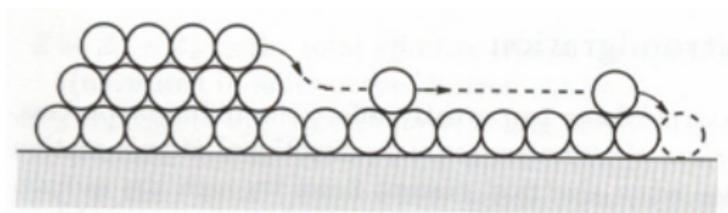
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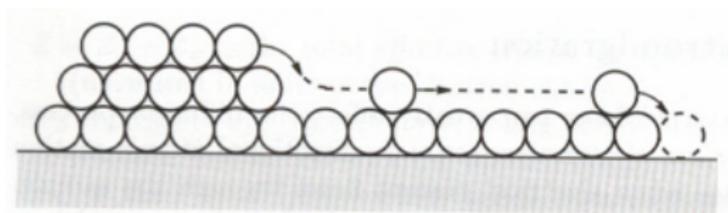
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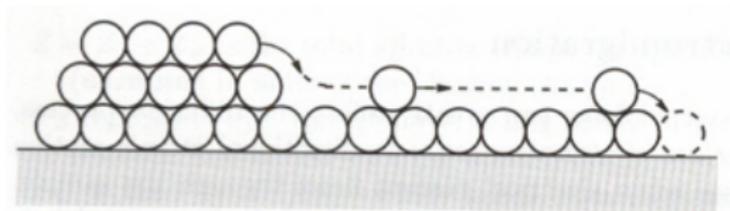
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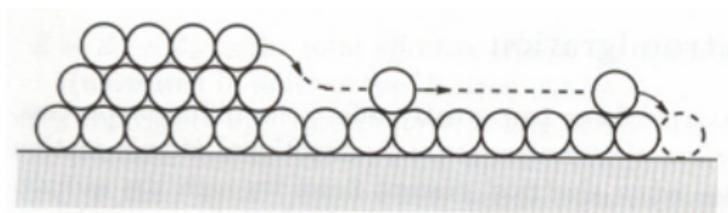
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Highly Anisotropic Surface Energies

For highly anisotropic ψ it may happen

$$D^2\psi(\nu)[\tau, \tau] < 0 \quad \text{for some } \tau \perp \nu$$



the evolution becomes backward parabolic

Idea: add a curvature regularization

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$$D^2\psi(\nu)[\tau, \tau] < 0 \quad \text{for some } \tau \perp \nu$$



the evolution becomes **backward parabolic**

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$$F(h, u) := \int_{\Omega_h} W(E(u)) \, dx dy + \int_{\Gamma_h} \left(\psi(\nu) + \frac{\varepsilon}{p} |H|^p \right) d\sigma, \quad p > 2, \varepsilon > 0$$

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$$V = \Delta_\Gamma \left[\operatorname{div}_\Gamma(D\psi(\nu)) + W(E(u)) - \varepsilon \left(\Delta_\Gamma(|H|^{p-2}H) - |H|^{p-2}H \left(\kappa_1^2 + \kappa_2^2 - \frac{1}{p} H^2 \right) \right) \right]$$

Highly Anisotropic Surface Energies in 2D

Regularized energy:

$$F(h, u) := \int_{\Omega_h} W(E(u)) \, dx dy + \int_{\Gamma_h} \left(\psi(\nu) + \frac{\varepsilon}{2} k^2 \right) d\mathcal{H}^1$$

Why here $p > 2$: technical ... in two dimensions, the Sobolev space $W^{2,p}$ embeds into $C^{1,(p-2)/p}$ if $p > 2$

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- ▶ F., Fusco, Leoni, and Morini (ARMA 2012): evolution of films in two-dimensions
- ▶ F., Fusco, Leoni, and Morini (To appear in Analysis & PDE): evolution of films in three-dimensions

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The Evolution Law

- ▶ Curvature dependent energies \leadsto Herring (1951)
- ▶ In the context of grain growth, curvature regularization was proposed by Di Carlo, Gurtin, Podio-Guidugli (1992)
- ▶ In the context of epitaxial growth, see Gurtin & Jabbour (2002)

Given Q , find $h: \mathbb{R}^2 \times [0, T_0] \rightarrow (0, +\infty)$ s.t.

$$\left\{ \begin{array}{l} \frac{1}{J} \frac{\partial h}{\partial t} = \Delta_\Gamma \left[\operatorname{div}_\Gamma(D\psi(\nu)) + W(E(u)) \right. \\ \quad \left. - \varepsilon \left(\Delta_\Gamma(|H|^{p-2}H) - |H|^{p-2}H \left(\kappa_1^2 + \kappa_2^2 - \frac{1}{p}H^2 \right) \right) \right], \quad \text{in } \mathbb{R}^2 \times (0, T_0) \\ \operatorname{div} \mathbb{C}E(u) = 0 \quad \text{in } \Omega_h \\ \mathbb{C}E(u)[\nu] = 0 \quad \text{on } \Gamma_h, \quad u(x, 0, t) = e_0(x, 0) \\ h(\cdot, t) \text{ and } Du(\cdot, t) \quad \text{are } Q\text{-periodic} \\ h(\cdot, 0) = h_0 \end{array} \right.$$

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The Gradient Flow Structure

► The **evolution law** is the **gradient flow** of the reduced energy \overline{F} w.r.t a suitable H^{-1} -Riemannian structure

► Consider the “manifold”

$$\mathcal{M} := \left\{ \Omega_h : h \text{ is } Q\text{-periodic, } \int_Q h = d \right\}$$

► The tangent space of **admissible normal velocities** is

$$\mathcal{T}_{\Omega_h} M := \left\{ V : \Gamma_h \rightarrow \mathbb{R} : V \text{ } Q\text{-periodic, } \int_{\Gamma_h} V = 0 \right\},$$

endowed with the H^{-1} -**scalar product**

$$g_{\Omega_h}(V_1, V_2) := \int_{\Gamma_h} \nabla_{\Gamma_h} w_1 \nabla_{\Gamma_h} w_2 \, d\sigma \quad \text{for all } V_1, V_2 \in \mathcal{T}_{\Omega_h} \mathcal{M},$$

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$$F(h, u) \quad \rightsquigarrow \quad \bar{F}(\Omega_h) := F(h, u_h)$$

where u_h is the **elastic equilibrium** in Ω_h .

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- ▶ First observed by **Cahn & Taylor (1994)** in the context of **surface diffusion**

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- ▶ $F : H \rightarrow \mathbb{R}$, F of class C^1

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Minimizing Movements Approach to Gradient Flows

- ▶ H Hilbert space
- ▶ $F : H \rightarrow \mathbb{R}$, F of class C^1

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The Minimizing Movements Scheme in Our Case

- ▶ Given $T > 0$, $N \in \mathbb{N}$, we set $\tau := \frac{T}{N}$. For $i = 1, \dots, N$ we define inductively (h_i, u_i) as the solution of the incremental minimum problem

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Estimates

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Basic energy estimate:

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Local in Time Existence of Weak Solutions

▶ Previous estimates+interpolation inequalities+higher regularity+compactness argument $\rightsquigarrow h_N \rightarrow h$ (up to a subsequence)

▶ h is a **weak solution** in the following sense:

Theorem (Local existence)

$h \in L^\infty(0, T_0; W_{\#}^{2,p}(Q)) \cap H^1(0, T_0; H_{\#}^{-1}(Q))$ is a weak solution in $[0, T_0]$ in the following sense:

- (i) $\operatorname{div}_{\Gamma}(D\psi(\nu)) + W(E(u)) - \varepsilon \left(\Delta_{\Gamma}(|H|^{p-2}H) - \frac{1}{p}|H|^p H + |H|^{p-2}H|B|^2 \right) \in L^2(0, T_0; H_{\#}^1(Q)),$
- (ii) for a.e. $t \in (0, T_0)$

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Uniqueness and regularity in 2D

Theorem

In two dimensions:

- (i) *The weak solution is **unique**.*
- (ii) *If $h_0 \in H^3$, $\psi \in C^4$, then the solution is in $H^1(0, T_0; L^2) \cap L^2(0, T_0; H^6)$.*

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Global in Time Existence and Asymptotic Stability

Consider the regularized surface diffusion equation

$$\frac{1}{J} \frac{\partial h}{\partial t} = \Delta_{\Gamma} \left[\operatorname{div}_{\Gamma}(D\psi(\nu)) + W(E(u)) - \varepsilon \left(\Delta_{\Gamma}(|H|^{p-2}H) - |H|^{p-2}H \left(\kappa_1^2 + \kappa_2^2 - \frac{1}{p}H^2 \right) \right) \right]$$

Detailed analysis of *Asaro-Tiller-Grinfeld morphological stability/instability* by Bonacini, and F., Fusco, Leoni and Morini:

- if d is sufficiently small, then the flat configuration (d, u_d) is a volume constrained local minimizer for the functional

$$G(h, u) := \int_{\Omega_h} W(E(u)) dz + \int_{\Gamma_h} \psi(\nu) d\mathcal{H}^2.$$

- d small enough \Rightarrow the second variation $\partial^2 G(d, u_d)$ is positive definite
 \Rightarrow local minimality property.

Global in Time Existence and Asymptotic Stability – Main Result

Theorem

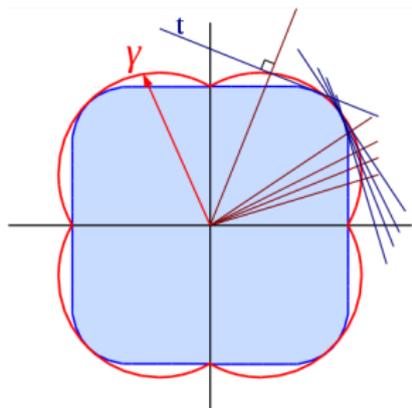
Assume that $D^2\psi(e_3) > 0$ on $(e_3)^\perp$ and $\partial^2 G(d, u_0) > 0$. There exists $\varepsilon > 0$ s.t. if $\|h_0 - d\|_{W^{2,p}} \leq \varepsilon$ and $\int_Q h_0 = d$, then:

- (i) any *variational solution* h exists for all times;
- (ii) $h(\cdot, t) \rightarrow d$ in $W^{2,p}$ as $t \rightarrow +\infty$.

Liapunov Stability in the Highly Non-Convex Case

Consider the **Wulff shape**

$$W_\psi := \{z \in \mathbb{R}^3 : z \cdot \nu < \psi(\nu) \text{ for all } \nu \in S^2\}$$



Theorem (F.-Fusco-Leoni-Morini)

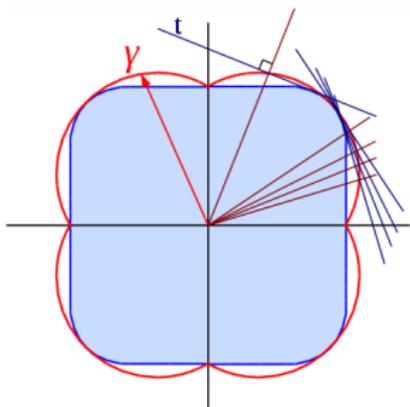
Assume that W_ψ contains a *horizontal facet*. Then for every $d > 0$ the flat configuration (d, u_d) is *Liapunov stable*, that is, for every $\sigma > 0$ there exists $\delta(\sigma) > 0$ s.t.

$$\int_Q h_0 = d, \quad \|h_0 - d\|_{W^{2,p}} \leq \delta(\sigma) \implies \|h(t) - d\|_{W^{2,p}} \leq \sigma \text{ for all } t > 0.$$

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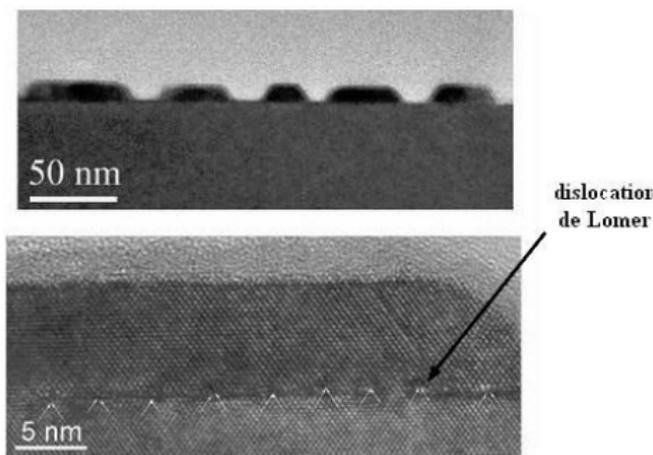
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And Now ... Epitaxy and Dislocations

lattice-mismatched semiconductors — formation of a periodic dislocation network at the substrate/layer interface

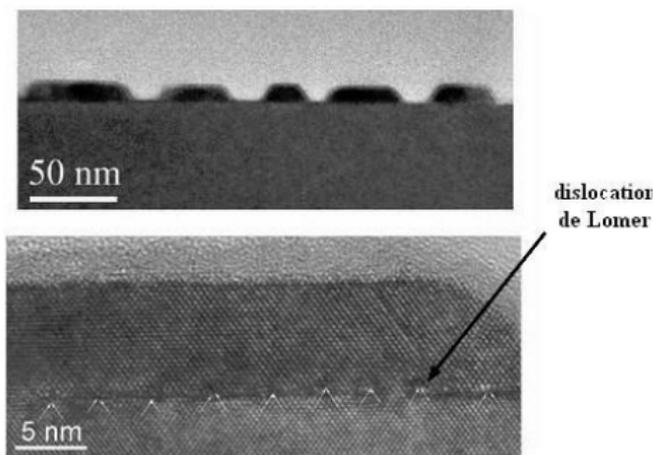


nucleation of dislocations is a mode of strain relief for sufficiently thick films

- when a cusp-like morphology is approached as the result of an increasingly greater stress in surface valleys, it is energetically favorable to nucleate a dislocation in the surface valley
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Microscopic Level

- Perfect crystals

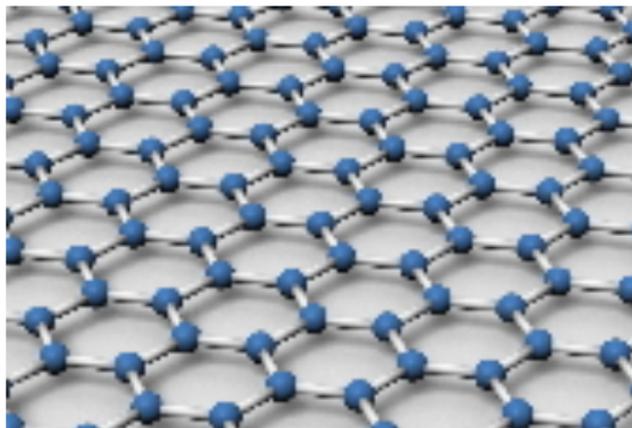


Figure : Courtesy of James Hedberg

Microscopic Level

- Defects in crystalline materials

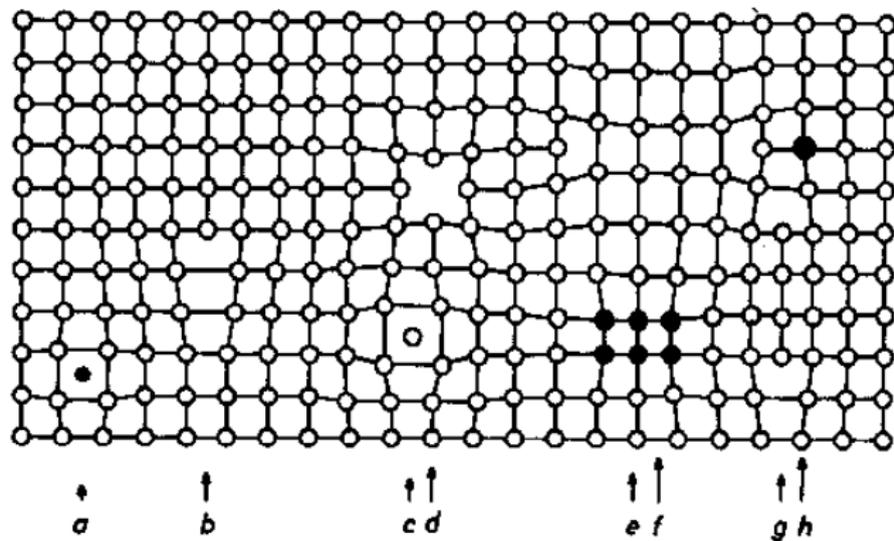


Figure : Courtesy of Helmut Föll

Microscopic Level

- Line defects in crystalline materials. Orowon (1934); Polanyi (1934), Taylor (1934).

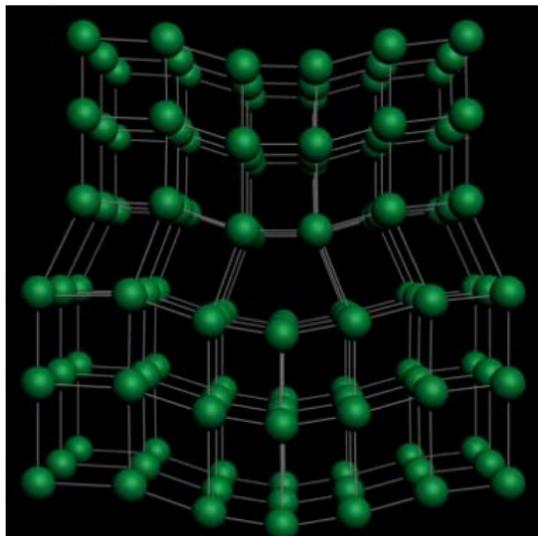


Figure : Courtesy of NTD

Microscopic Level

- Edge dislocations,
- Burgers vector, Burgers (1939)
- Dislocation line

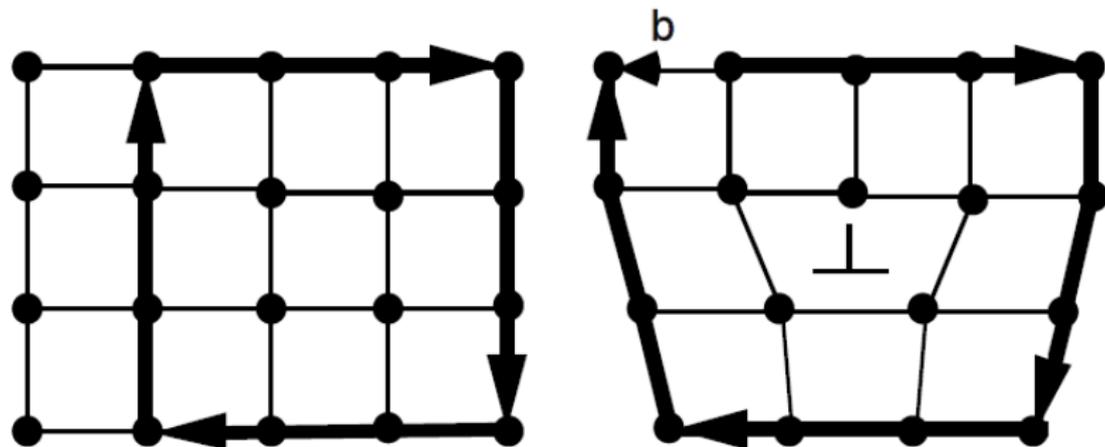


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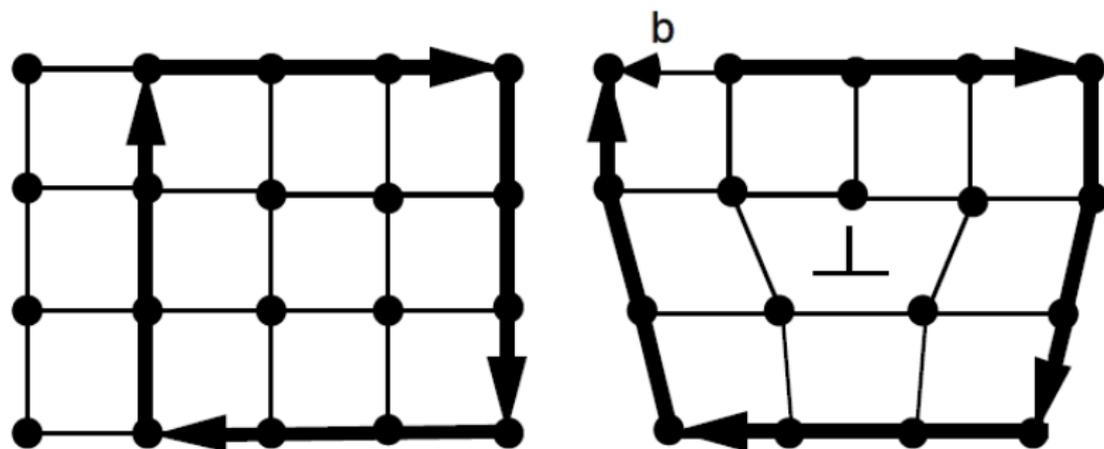


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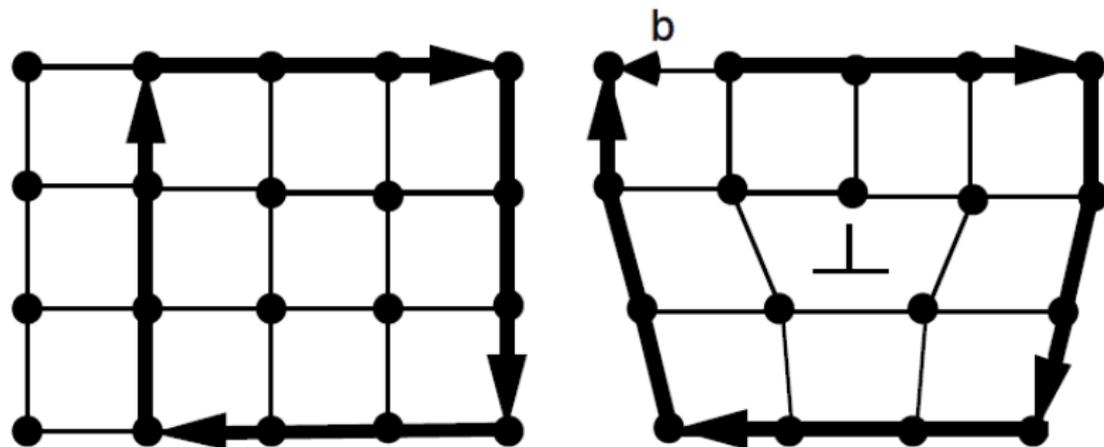


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Microscopic Level

- Screw dislocations
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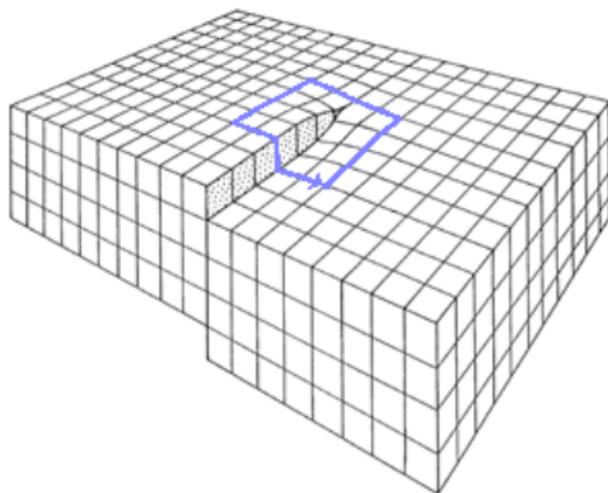


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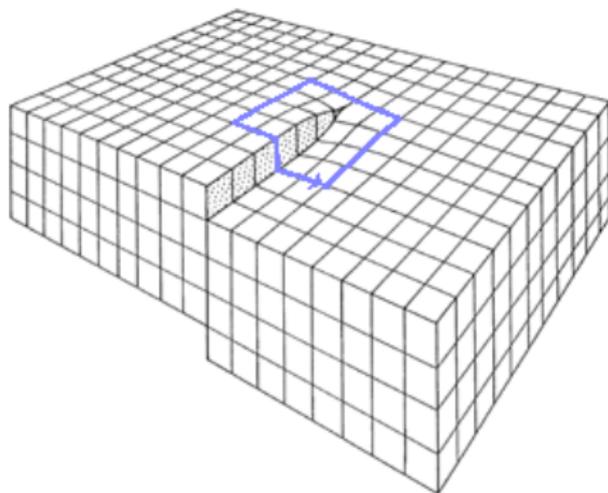


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Epitaxy and Dislocations: The Model

The Energy: vertical parts and cuts may appear in the (extended) graph of h

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$\Sigma_h := \{(x, y) : x \in [0, b), h(x) < y < \min\{h(x-), h(x+)\}\}$ set of vertical cuts

$h(x\pm)$... the right and left limit at x

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Epitaxy and Dislocations: The Model With Dislocations

System of Dislocations located at z_1, \dots, z_k with **Burgers Vectors** $\mathbf{b}_1, \dots, \mathbf{b}_k$

$$\operatorname{curl} H = \sum_{i=1}^k \mathbf{b}_i \delta_{z_i} \quad \text{strain field compatible with the system of dislocations}$$

the elastic energy associated with such a singular strain is infinite!

Strategy:

- remove a core $B_{r_0}(z_i)$ of radius $r_0 > 0$ around each dislocation

OR

- regularize the **dislocation measure** $\sigma := \sum_{i=1}^k \mathbf{b}_i \delta_{z_i}$ through a convolution procedure

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Epitaxy and Dislocations: More on the Model With Dislocations

$$\operatorname{curl} H = \sigma * \rho_{r_0} \cdot \quad \rho_{r_0} := (1/r_0^2)\rho(\cdot/r_0) \quad \text{standard mollifier}$$

Total energy associated with a profile h , a dislocation measure σ and a strain field H

$$F(h, \sigma, H) := \int_{\Omega_h} \left[\mu |H_{sym}|^2 + \frac{\lambda}{2} (\operatorname{tr}(H))^2 \right] dz + \gamma \mathcal{H}^1(\Gamma_h) + 2\gamma \mathcal{H}^1(\Sigma_h).$$

What we ask : Assume that a finite number k of dislocations, with given Burgers vectors $\mathbf{B} := \{\mathbf{b}_1, \dots, \mathbf{b}_k\} \subset \mathbb{R}^2$, are already present in the film

Optimal Configuration?

Epitaxy and Dislocations: More on the Model With Dislocations

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Optimal Configuration?

What We Know

Theorem

The minimization problem

$$\min\{F(h, \sigma, H) : (h, \sigma, H) \in X(e_0; \mathbf{B}), |\Omega_h| = d\}.$$

admits a solution.

The equilibrium profile h satisfies the same regularity properties as in the dislocation-free case:

Theorem

$(\bar{h}, \bar{\sigma}, H_{\bar{h}, \sigma}) \in X(e_0; \mathbf{B})$ *minimizer.*

Then \bar{h} has at most finitely many cusp points and vertical cracks, its graph is of class C^1 away from this finite set, and of class $C^{1, \alpha}$, $\alpha \in (0, \frac{1}{2})$ away from this finite set and off the substrate.

Major difficulty: to show that the *volume constraint can be replaced by a volume penalization*. Dislocation-free case – **straightforward truncation argument**. This fails here because dislocations cannot be removed in this way, they act as obstacles

Migration to the Substrate

Analytical validation of experimental evidence:
after nucleation, dislocations lie at the bottom !

Theorem

Assume $\mathbf{B} \neq \emptyset$, $d > 2r_0b$.

There exist $\bar{e} > 0$ and $\bar{\gamma} > 0$ such that whenever $|e_0| > \bar{e}$, $\gamma > \bar{\gamma}$, and $e_0(\mathbf{b}_j \cdot \mathbf{e}_1) > 0$ for all $\mathbf{b}_j \in \mathbf{B}$,

then any minimizer $(\bar{h}, \bar{\sigma}, \bar{H})$ has all dislocations lying at the bottom of Ω_h :
the centers z_i are of the form $z_i = (x_i, r_0)$.

When is Energetically Favorable to Create Dislocations?

Assume that the **energy cost of a new dislocation** is proportional to the square of the norm of the corresponding Burgers vector (*Nabarro, Theory of Crystal Dislocations, 1967*)

New variational problem:

$$\text{minimize } F(h, \sigma, H) + N(\sigma)$$

We identify a range of parameters for which all
global minimizers have nontrivial dislocation measures.

Theorem

Assume that there exists $\mathbf{b} \in \mathcal{B}^o$ such that $\mathbf{b} \cdot \mathbf{e}_1 \neq 0$, and let $d > 2r_0 b$.

Then there exists $\bar{\gamma} > 0$ such that whenever $|e_0| > \bar{e}$, and $\gamma > \bar{\gamma}$,
then any minimizer $(\bar{h}, \bar{\sigma}, \bar{H})$ has nontrivial dislocations, i.e., $\bar{\sigma} \neq 0$.

Open Problems and Future Directions

- ▶ What if the substrate is exposed, i.e., with initial profile $h_0 \geq 0$ but $|\{h_0 = 0\}| > 0$
- ▶ Uniqueness in three-dimensions
- ▶ More general global existence results
- ▶ The non-graph case
- ▶ The convex case, without curvature regularization
- ▶ More general $H^{-\alpha}$ -gradient flows: the nonlocal Mullins-Sekerka law
- ▶ Dislocations!

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